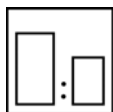


VALSPAR IC Coating

APPLICATION DATA



Mixing Ratio

: 1 : 1 Valspar IC Coating : UT699 Uni Thinner



Application viscosity DINCUP 4mm/20°C

: Airspray (sec) : 15-17
Pressure tank (sec) : -
Airless (sec) : -

(*) If necessary, apply a dustcoat.



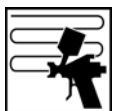
Gravity feed
Suction feed
Pressure tank
Airless
HVLP
HE

Nozzle diameter (mm)

1,3-1,5
1,4-1,6
-
-
1,3-1,4
-

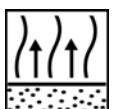
Spraying pressure (bar)

3,0-4,0
3,5-4,5
-
-
See Info Manufacturer
See Info Manufacturer



Spray coats / Layer thickness (µm)

: 2-3 / 15-25 (*)



Flash-off (min)

20°C : 10-15



Drying time (min)

20°C : 15-20
60°C Obj. : -



Potlife (min)

20°C : -

VALSPAR IC Coating



PRODUCT INFO

- Area of application** : Valspar IC Coating is a clear-over-base system for Industrial applications and motorbikes
- Chemical base** : Special physically drying binders.
- General qualities** : Valspar IC Coating is a basecoat which must be finished with 2-pack clear coats. The system provides an exceptional optical effect, high durability, resistance to chemicals and gloss retention.
 When making an own formula with a Metallic/Pearl always use the Wax calculation option in ICRIS/CRS. If this is not possible fax the formula to us and we will calculate it. Drying: Can be taped after 20-45 min.
 Note: IC816 Metallic only for use in a colourformula!
- Auxiliary materials** : UT699 Uni Thinner, UV889 Uni Varnish HS/ UV899 Uni Varnish

Physical properties	Specific gravity (kg/l)	: 0.942 to 1.197
	Flash point	: Closed cup: 23 to 25°C (73.4 to 77°F)
	Vol.% solids	: 30
	Economy	: 15 m²/L/20 µm
	Gloss	:
	Colour	: Not available.

- Substrates** : Combined with suitable Valspar Uni Primer/ Filler on : steel, aluminium, plastic, polyester, old paint coats not sensitive to solvents.
- Undercoats** : All Valspar 2-pack Uni Primers and 2-pack Uni Fillers;
- Finishing materials** : UV889 Uni Varnish HS, UV899 Uni Varnish
- Cleaning the equipment** : Gun Cleaner
- Storage life (years)** : min. 2
 (Under normal storage conditions and unopened tins).